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D3916-041
Job Sheet 189971



Part No: D3916-041

Job Qty: 6 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/1/19

Job Tracking No:

Due Date: 2/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	2/28/19	2/28/19	0.00	0.00	Start Up Large Fab-5		JLS JLS JLS
100	Large Fab	6 pcs	2/28/19	2/28/19	0.00	2.94	Large Fab 8		
105	QC	6 pcs	2/28/19	2/28/19	0.00	0.00	QC5		
107	Large Fab	6 pcs	2/28/19	2/28/19	0.00	0.00	Large Fab 1		JLS JLS JLS
110	QC	6 pcs	2/28/19	2/28/19	0.00	0.00	QC5		
120	QC	6 pcs	2/28/19	2/28/19	0.00	0.00	QC10		
130	Packaging	6 pcs	2/28/19	2/28/19	0.00	0.00	Packaging3 Large Fab		JLS JLS JLS
140	QC21-SA	6 Ea	2/28/19	2/28/19	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004-5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3759-1	Bushing	42 pcs (7 ea)	90-Start up Operation	S15307
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	24.9960 ft (4.166 ea)	90-Start up Operation	S155738

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3759-1	42	161	0
	M304TS0.750W.049	25	702	0

Part Specifications

Specifications could not be found.

Plex 2/1/19 10:41 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Date: _____	DISPOSITION Rework ☐	Skid-tube ☐	DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	MRB (QSI042) Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Part: D3916-041 Job No: 189971 Serial No/Batch: S158122 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 03/01/19 Container No: S158122 Disposition _____		
Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		LT CATEGORY Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		
Other/Details: _____		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		